

Product Technical Statement July 2015

Ecoply® Plywood Products: Roofs

Product Description	Ecoply® structural plywood is a layered panel made from New Zealand pine wood veneers manufactured by Carter Holt Harvey Plywood Limited (CHH Plywood) to the requirements of AS/NZS 2269. The veneers are bonded together with synthetic phenolic (PF) resin set and cured under heat and pressure in controlled conditions to form a strong and durable Type A bond. Adjacent layers (veneers) are typically at right angles to each other to deliver two way strength and stability. Ecoply Roofing and Ecoply Structural Square Edge is available in F8 and F11/F8 stress grades in a range of thicknesses. Ecoply Roofing products are available untreated and H3.2 treated.
Scope of Use	Ecoply Roofing specified in roofing applications in accordance with the current "Ecoply Specification & Installation Guide" are suitable for use as a roof decking substrate for flexible membrane and tile systems in roofing. Ecoply Roofing and Ecoply Structural Square Edge as specified with Section 5 of the "Ecoply Specification & Installation Guide" is suitable for use as a roofing sheathing and sub-sheathing subject to loading and spans conditions detailed in Tables 13A and 13B respectively. Ecoply Roofing may be used as a roof diaphragm in bracing applications
	subject to specific engineering design and detailing. The durability of Ecoply Roofing and Ecoply Structural Square Edge used as a roofing substrate is subject to the requirements of NZS 3602 Timber and Wood Based Products for Use in Building (NZS 3602), in accordance with NZBC Clause B2 Durability.
Limitations / Disclaimer	Always refer to the roofing system/membrane supplier's information for installation, plywood selection and surface preparation requirements for specific roofing products. Please refer to the current "Ecoply Specification & Installation Guide" for information, limitations, and cautions regarding the storage, handling, installation, usage, and maintenance of Ecoply Roofing and Ecoply Structural Square Edge.
Compliance with the New Zealand Building Code	Ecoply Roofing and Ecoply Structural Square Edge specified as a roofing substrate and employed in accordance with Section 5 of the "Ecoply Specification & Installation Guide", assists in meeting the following provisions of the NZBC: Clause B1 Structure: Performance B1.3.1, B1.3.2, B1.3.3(a,c,g,h,q), B1.3.4(d)
	Ecoply is Product Certified by the Engineered Wood Products Association of Australasia (EWPAA) as being manufactured in accordance with the joint New Zealand / Australian Standard AS/NZS 2269, Structural Plywood. The EWPAA is accredited for product certification by the Joint Accreditation System of Australia and New Zealand (JAS -ANZ).
	Structural design is in accordance with NZS 3603: Timber Structural Standard (NZS 3603) (verification method B1/VM1, 6.1).



Information contained in this document is specific to Ecoply plywood and must not be used with any other plywood products no matter how similar they may appear. For further information contact Customer Services on 0800 326 759 or www.ecoply.co.nz

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Clause B2 Durability: Performance B2.3.1(a) when used and treated to the requirements of NZS 3602

Ecoply Roofing and Ecoply Structural Square Edge are manufactured to meet the requirements of the NZBC Clause B2 Durability. As such, if the product is used in accordance with good building practices, and treated to the required treatment levels prescribed in NZS 3602, it will form part of an Acceptable Solution complying with the requirements of the NZBC (Acceptable Solution B2/AS1, 3.2.1).

Clause E2 External Moisture: Performance E2.3.1, E2.3.2, E2.3.5, E2.3.7

Ecoply Roofing and Ecoply Structural Square Edge, as a roofing substrate combined with a compliant roof membrane or asphalt shingle roof system, will meet the performance requirements of E2.3.1, E2.3.2 E2.3.5 and E2.3.7.

Clause F2 Hazardous Building Materials: F2.3.1

Ecoply roofing meets this requirement and will not present a health hazard to people.

Quality Assurance

CHH Plywood has strict quality assurance processes in place to monitor that Ecoply is manufactured in a manner that meets both the structural and visual requirements of the specific product.

Ecoply is independently third party audited by the EWPAA. The EWPAA certifies Ecoply manufactured by CHH Plywood at its Tokoroa mill. Participation and compliance with the requirements of the EWPAA's process based quality control scheme includes product testing and monitoring of properties. It provides the basis for the EWPAA's Product Certification of Ecoply as conforming to the requirements of AS/NZS 2269.

The EWPAA's product certification scheme is accredited under JAS-ANZ.

Sustainability

Ecoply is manufactured from plantation pine grown in New Zealand. It is grown on tree farms which are tended and harvested to provide wood for plywood manufacture and other applications. The crop is managed on a sustainable basis to yield millable trees. New Zealand plantations are managed in compliance with the New Zealand Forest Accord, a voluntary agreement signed in 1991 between New Zealand forest managers and environmental non-government organisations.

Ecoply is manufactured in New Zealand, at the CHH Plywood Tokoroa Plywood Mill. Ecoply is available Forestry Stewardship Council (FSC) Certified on request (FSC-C012019).



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Installation Requirements	Ecoply Roofing and Ecoply Structural Square Edge used as a roofing substrate must be installed in accordance with good building practice, sound design principles, and the requirements of Section 5.0 of the "Ecoply Specification & Installation Guide" or details provided by a Certified Practicing Engineer. Always refer to the roofing system/membrane supplier for installation, plywood selection and surface preparation requirements for specific roofing products. The specifications and details are available at CHH Plywood web site www.ecoply.co.nz or ask CHH Plywood by calling 0800 326 759 for information.
Service Life	Ecoply Roofing and Ecoply Structural Square Edge will continue to satisfy the relevant performance requirements of the NZBC for 50 years provided that all of the requirements set out in this Product Technical Statement and the specific design parameters of the project are meet.
Maintenance Requirements	Ecoply Roofing and Ecoply Structural Square Edge will not normally require maintenance as the substrate of a roofing system.
Product Support	CHH Plywood provides extensive product support for our full range of wood based building products. By visiting www.ecoply.co.nz you can access all the latest information regarding our products including Product Guides, Specification and Installation Guides, Technical Notes, Information Bulletins, CAD Drawings, Design Software and other useful information.
	In addition to this CHH have a team of Technical Experts available to assist with any product enquiries. You can contact the team by calling 0800 326 759 or by emailing info@ecoply.co.nz.
Legal Disclaimer	The information contained in this document is current as at July 2015 and is based on data available to CHH Plywood at the time of going to print.
	CHH Plywood reserves the right to change the information contained in this document without prior notice. It is your responsibility to ensure that you have the most up to date information available. You can call toll free on 0800 326 759 or visit www.ecoply.co.nz to obtain current information.
	CHH Plywood has used all reasonable endeavours to ensure the accuracy and reliability of the information contained in this document. However, to the maximum extent permitted by law, CHH Plywood assumes no responsibility or liability for any inaccuracies, omissions or errors in this information nor for any actions taken in reliance on this information.

