



### H.B. Fuller PVA Adhesive

#### Description

H.B. Fuller PVA Adhesive is cross linking, water resistant (D3 standard), high solids, high viscosity adhesive that resists soaking into end grain. The resulting joints have greater strength and resilience than those made with conventional PVA adhesives.

#### Benefits

- High solids – high strength
- Will accept most oil based stains
- Sandable
- Water clean up.
- Fast setting
- High viscosity – gap filling
- Will accept most stains and lacquers
- D3 standard water resistance

#### Uses

- Bonding particleboard
- Bonding plywood
- Bonding MDF Panel
- Bonding most species of timber
- Laminating
- Cabinetmaking
- Craft Work

#### Compatible Substrates

Pasteboard	MDF
Timber	Plywood

#### Performance Summary

Open time	30 minutes
Set time	15 – 60 minutes
Full cure	Typically 24 hours depending on conditions.
Colour	Off white when liquid, opaque when cured

#### Surface Preparation

Surfaces must be above 10°C, clean, dry, sound and dust, oil or other contaminant free. One surface must be porous.

#### Application

Ensure that temperature is above 10°C. Apply adhesive to one surface only. Bring both surfaces together and clamp. Wipe off excess adhesive with a damp cloth. Light articles need only be clamped for 15 minutes. Sand after 30 minutes to one hour, depending on conditions. For heavier articles or heavy sanding, chiseling, routing etc, best results are achieved if clamped overnight.

#### Cure Time

Keep clamped for four hours. Full strength is usually reached in 24 hours

#### Clean Up

Wash up tools. in warm water while adhesive is still wet. Excess, wet adhesive can be removed from joint lines using a slightly damp cloth. Dry adhesive may be cleaned up with hot, soapy water. Cured material can be removed by trimming with a knife or scraper.

### Our Focus is Clear. Perfecting Adhesives.

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### Limitations

- Do not apply at temperatures below 5°C.
- Do not use in wet areas
- Do not use on applications where the joints will be permanently immersed in water
- Must be clamped for maximum strength

### Safety Information

H.B. Fuller PVA Adhesive is not classified as hazardous according to criteria of Worksafe Australia.

A Material Safety Data Sheet is available from the H.B. Fuller representative your state, HB Fuller Australia customer service, or downloadable from the HB Fuller web site, [www.hbfuller.com.au](http://www.hbfuller.com.au)

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