

Promax Tank Installation Guide

Failure to properly install your tank will void the warranty.

Promax Enduro and Xpress Tanks are only to be used for storing water at ambient temperatures.

Delivery

Delivery is to the road entrance of your property. Access to the property is at the driver's discretion.

Installation is purchasers responsibility.

Site Preparation

Correct Tank site preparation, as well as preservation is the sole responsibility of the purchaser.

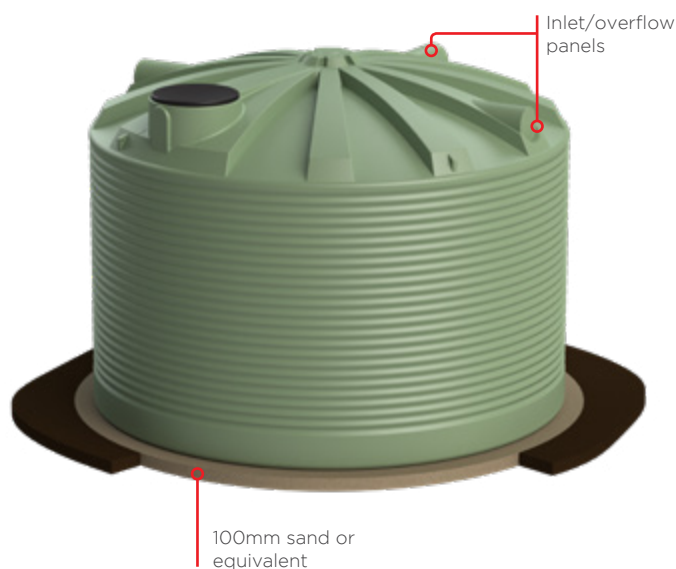
- Ensure that the tank site is flat and level, free from rocks or stones and any foreign matter that may damage the tank's base.
- Ensure the tank site is well compacted, if fill is used to prepare or level the site.
- Ensure that the tank site is at least 300mm larger in diameter than the tank.
- 100mm layer of Sand or fine gravel is to be used to bed the tank.
- If a sand base is used, a retaining cover must be provided to prevent sand from washing away after installation.
- Where ground water is present, ensure sufficient drainage is installed around base of tank eliminate risk of hydraulic uplift.

Flexible hose must be used



Plumbing

- Overflow pipework must match the capacity of the incoming pipe work.
- Pipe overflow away from the base of tank to prevent erosion.
- Use the appropriately sized holesaw to cut the hole for inlets and outlets.
- Pipework between tanks or rigid structures must include a flexible hose to allow for expansion & contraction.



Promax Enduro tanks 10000-30000L May be buried to 1m in ground if the following instructions are adhered to.

