



Bordo ⇒ Drills ⇒ Specialist ⇒ Long Series HSS ⇒ Metric Bulk

2.5mm HSS Long Series Drill

Part No.	Home	Products ▾	Videos	Downloads
Diameter (mm)	2.5			
Flute Length (mm)	64			
Overall Length (mm)	117			
Pack Quantity	1			
Spindle Speed Stainless Steel RPM	1529			
Spindle Speed Tool Steel RPM	2293			
Spindle Speed Cast Iron RPM	3058			
Spindle Speed Malleable Iron RPM	3440			
Spindle Speed Med. Carbon Steel RPM	3822			
Spindle Speed Free Cutting Steel RPM	5478			
Spindle Speed Aluminium/Brass RPM	7771			
Spindle Speed Wood/Plastic RPM	11593			
Feed per revolution mm	0.07			
Barcode	9326518052685			



BLACK FINISH (also called blue finish) A black finish is achieved by steam tempering, a thermal process resulting in a porous tool coating. This surface helps to keep lubricant on the tool, particularly important on the cutting edges, thus reducing friction and cold welding. The result is increased tool life. Black finish tools are generally recommended for ferrous applications where the oxide layer aids chip flow and heat dissipation. ↗