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16mm 1/2" Reduced Shank Drill

Part No.	2654-16.00
Diameter (mm)	16
Flute Length (mm)	89
Overall Length (mm)	152
Pack Quantity	1
Spindle Speed Stainless Steel RPM	239
Spindle Speed Tool Steel RPM	358
Spindle Speed Cast Iron RPM	478
Spindle Speed Malleable Iron RPM	537
Spindle Speed Med. Carbon Steel RPM	597
Spindle Speed Free Cutting Steel RPM	856
Spindle Speed Aluminium/Brass RPM	1214
Spindle Speed Wood/Plastic RPM	1811
Feed per revolution mm	0.3
Barcode	9326518004080



118° notched point 30° helix reduced shank drill. BRIGHT/BLACK FINISH These drills are ground and then a black finish is achieved by steam tempering, a thermal process resulting in a porous tool coating. This surface aids chip flow and heat dissipation. The drill is then ground a second time to achieve a bright finish on the shank and cutting edges.