



Bordo ⇒ Drills ⇒ Specialist ⇒ Reduced Shank HSS ⇒ 1/2" Shank Metric

15mm 1/2" Reduced Shank Drill

Part No.	Home	Products ▾	Videos	Downloads
Diameter (mm)	15			
Flute Length (mm)	89			
Overall Length (mm)	152			
Pack Quantity	1			
Spindle Speed Stainless Steel RPM	255			
Spindle Speed Tool Steel RPM	382			
Spindle Speed Cast Iron RPM	510			
Spindle Speed Malleable Iron RPM	573			
Spindle Speed Med. Carbon Steel RPM	637			
Spindle Speed Free Cutting Steel RPM	913			
Spindle Speed Aluminium/Brass RPM	1295			
Spindle Speed Wood/Plastic RPM	1932			
Feed per revolution mm	0.28			
Barcode	9326518004066			



118° notched point 30° helix reduced shank drill. BRIGHT/BLACK FINISH These drills are ground and then a black finish is achieved by steam tempering, a thermal process resulting in a porous tool coating. This surface aids chip flow and heat dissipation. The drill is then ground a second time to achieve a bright finish on the shank and cutting edges.