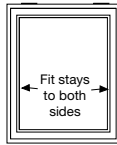


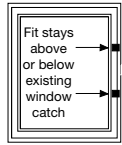
Fixing Instructions

1

Positioning



Awning Windows

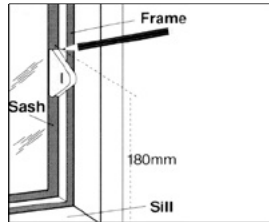


Casement Windows

2

Marking location

Mark position on vertical sash stile 180mm up from the sill. Locate top of sash plate on the mark. If required, select appropriate packers to bring sash plate mounting flush with frame surface.



3

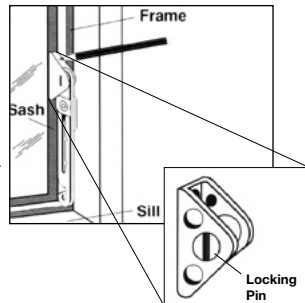
Fitting sash plate

First fit the **Anti Rattle Strip***. Assemble the Securistay and position it on the sash stile 180mm mark, clear of soft weather seals with the arm hanging down vertically.

Mark the top screw hole position for the sash plate. Drill the hole to suit either countersunk stainless steel screws or countersunk blind rivets.

Note:

- The positioning of existing handle is a good guide for screw or rivet location clear of glass line. Screw or rivet sash plate through top hole.



4

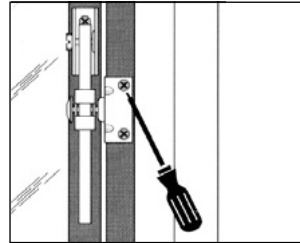
Fitting frame plate

With Securistay arm connected to sash plate slide the frame plate up until arm just begins to rise.

Mark the frame plate hole position on window frame. Drill hole position on window frame. Test for operation with arm engaged. Drill bottom hole for sash plate and screw or rivet in place.

Note:

- Arm can be disengaged - close window, ensure locking pin is vertical position. Lift arm up. If installation is correct, arm should re-engage automatically when window is closed.
- To prevent stay from being disengaged when window is closed, turn locking pin 90° with coin or flat head screwdriver.



Side Fixing

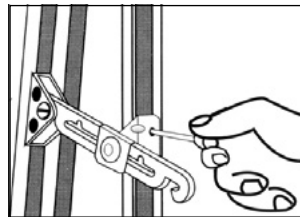
5

Fitting frame plate

For windows that allow side fixing of sash plate. Follow instructions 1, 2, 3 and 4 but use the side fixing holes on the sash plate and the # 6 packers if required.

Note:

- To fit Securistay to some windows it may be necessary to reverse frame plate (as shown above). If required use #2 or #5 packers as appropriate.



- Locking pin on sash plate must be facing away from window frame as shown on diagram.

Window types

There is a wide variation of aluminium window types incorporating differing shapes and thickness of aluminium extrusions.

Packers

There are 6 Packers enclosed; #1, #2, #3, #4, #5 and #6 packer that enable this model to be fitted to most aluminium windows.

Screws/Rivets

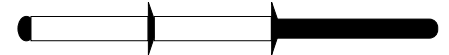
Either screws or rivets can be used to fit a Securistay. We do not supply fixing with the P388 model due to the wide variety of sizes and designs of windows. We recommend that you contact your window manufacturer for exact screw or rivet size, and exact location of glass in the frame.



Extra Clearance - After drilling screw or rivet hole in window sash, insert small diameter nail to establish if there is sufficient clearance between screw/rivet and glass to avoid damaging the glass during fixing.



When fixing sash plate with rivets, a long nose extension for rivet gun is required. If unavailable, take one rivet head off its nail and slide it onto another complete rivet (see diagram below) and use rivet gun in normal way. This enable the rivet to reach into the required position within the sash plate.



* Anti Rattle Strip

An anti-rattle strip is provided and can be easily fitted by removing the film from the adhesive back of the strip and placing it on the inside of the sash plate between the screw holes.

Ensure the surface is clean and dry

