

Code	Description	Size	Colour
01496	<b>Gorilla Glue Premium 3 Hour Cure</b>	60 ml	Brown
06535	<b>Gorilla Glue Premium 3 Hour Cure</b>	60 ml blistered	Brown
01497	<b>Gorilla Glue Premium 3 Hour Cure</b>	100 ml	Brown
01498	<b>Gorilla Glue Premium 3 Hour Cure</b>	250 ml	Brown
01499	<b>Gorilla Glue Premium 3 Hour Cure</b>	500 ml	Brown
01495	<b>Gorilla Glue Premium 3 Hour Cure</b>	1 L	Brown
20065	<b>Gorilla Glue Premium 3 Hour Cure</b>	5 Kg	Brown

## 1. Description

Gorilla Glue Premium 3 Hour Cure is a one component, ready to use polyurethane-based adhesive with an excellent water repellence.

## 2. Characteristics

- Waterproof polyurethane formulation (D4 rating)
- Interior/Exterior suitability
- Bonds to a variety of substrates & materials and VIRTUALLY GLUES ANYTHING!!
- Foaming penetration to expand into cavities.
- 100% solids and solvent free

## 3. Technical Data

<b>Base:</b>	Polyurethane
<b>Consistency:</b>	Liquid
<b>Curing System:</b>	Moisture Cure
<b>Open Time(*):</b>	15 min.
<b>Clamping Time:</b>	At least 3 hours.
<b>Compression Strength:</b>	Ca. 1 kg/cm <sup>2</sup>
<b>Density (DIN 53479):</b>	1,1 g/mL
<b>Water Resistance (according to DIN EN 204):</b>	D4
<b>Temperature Resistance:</b>	-30°C to +100°C
<b>Shear Strength:</b>	> 10 N/mm <sup>2</sup>
<b>Solid Content:</b>	95%
<b>Coverage:</b>	Ca. 150 mL/m <sup>2</sup>
<b>VOC (%)</b>	7%
<b>VOC (g/litre)</b>	77

\*This varies according to ambient conditions such as temperature, humidity, substrate etc

## 4. Applications

- Interior applications with frequent long-term exposure to running or condensed water.
- Exterior applications with exposure to weather influences.
- Manufacturing of door and window-frames that need to meet class D4 according to EN204.
- Bonding of wooden construction elements.

## 5. Packaging

60ml, 60ml blistered, 100ml, 250ml, 500ml, 1L, 5Kg

## 6. Shelf Life

12 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C.

## 7. Application Instructions

### Surfaces

Type: Various porous and non-porous substrates such as glass, ceramics, concrete, stone, marble, metal, most plastics and other common materials in the building industry. Not suitable for PE and PP.

State of Surface: Clean, free of dust and grease.

Preparation: The adhesive cures under the influence of humidity. Slight moistening of the substrate(s) improves curing rate and gap filling characteristics as adhesive foams up to penetrate cavities.

Holdfast recommends a preliminary compatibility test.

### Application

Method: Apply the adhesive by means of a brush or notched trowel to one of the materials to be bonded. Join the parts together within 5 minutes and clamp for at least 3 hours. Pressing the materials, during curing, is necessary to reach the highest possible end strength.

Application temperature: +5°C to +35°C.

Cleaning: Uncured Gorilla Glue Premium 3 Hour Cure can be removed from tools and materials with Gorilla Solvent Cleaner. Cured adhesive has to be removed mechanically.

Repair with: Gorilla Glue Premium 3 Hour Cure.

**Warning: Product has limitations. Please ensure when using this product that you read the instructions carefully. Soudal recommends to test prior due to the diversity of substrates and applications that are out of Soudal's control. Soudal cannot accept accountability for adverse results.**

## 8. Health and Safety Recommendation

- Apply the usual industrial hygiene.
- Please refer to MSDS for more detailed information

### Remark

*The directives and data contained in this documentation is provided in good faith and accurately reflect Soudal's knowledge when its products are properly stored, handled and applied under normal conditions in accordance with Soudal's recommendations. In practice, the diversity of the materials, substrates, environments, site conditions, product storage, handling and application are such that no warranty can be given in respect to the merchantability or fit for purpose, of any product. All users must determine the product suitability for their purposes through testing. This technical data sheet and product properties may change without notice so users, suppliers and retailers of Soudal products should always check that the data sheets they have are the latest. To the maximum extent permitted by law, Soudal disclaims all warranties in relation to either the manufacture, storage and end use of the product. All orders are accepted subject to our current terms of trade. **If any clarification is required, please contact Soudal Technical Services or email [sales@soudal.co.nz](mailto:sales@soudal.co.nz).***

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