

Code	Description	Size	Colour
75129	Gorilla Zinc Spray	400ml	Grey

1. Description

Gorilla Zinc Spray is a high-grade spray with sprayable zinc compound (98% zinc).

2. Characteristics

- Good resistance against mechanical shocks, rubbing and erosion.
- Very economic, effective and reliable
- Also suitable for spot welding
- Good electrical conductor
- Contains 98% zinc
- To be used on rust

3. Technical Data

Base:	Mixture of zinc-compound with epoxy-ester
Consistency:	Liquid
Curing System:	Physical drying
Cured / sprayable:	After 24 hours
Yield:	Approx. 1.5m ²
Dust dry*:	After 10 to 15min
Tack free*:	After 20 to 30min
Temperature resistance:	Until +350°C
VOC Content:	54.4%
Solid content:	46%

* The drying time depends on the room temperature, the thickness of the layer and air humidity.

4. Applications

Zinc spray has a galvanized action. Protects zinc and unprocessed iron and steel against corrosion. Due to its cathode action, the spray is very economic and effective. To be used for coachwork, gutter braces and weld joints, also suitable for spot welding.

5. Packaging

Aerosol canister of 400mL

6. Shelf Life

3 years in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C.

7. Application Instructions

- Apply on dry and grease-free surface, remove old loose paint and rust first.

- After shaking the mixing ball loose, shake hard for 30 sec and spray on approx. 20 cm distance from the surface.
- Apply the zinc spray always in 2 layers with an interval of min. 2 hours (repaintable after 24 hours with finishing coat).
- Shake the canister thoroughly before applying each layer.

Surfaces:

Type: metal, damaged surfaces
 State of surface: clean, dry, free of dust and grease
 Preliminary treatment: remove rust

Soudal recommends preliminary compatibility tests on surfaces on which PU Foams have not been applied previously.

8. Health and Safety Recommendation

- Apply only in a ventilated area.
- Apply the usual industrial hygiene.

Remark

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